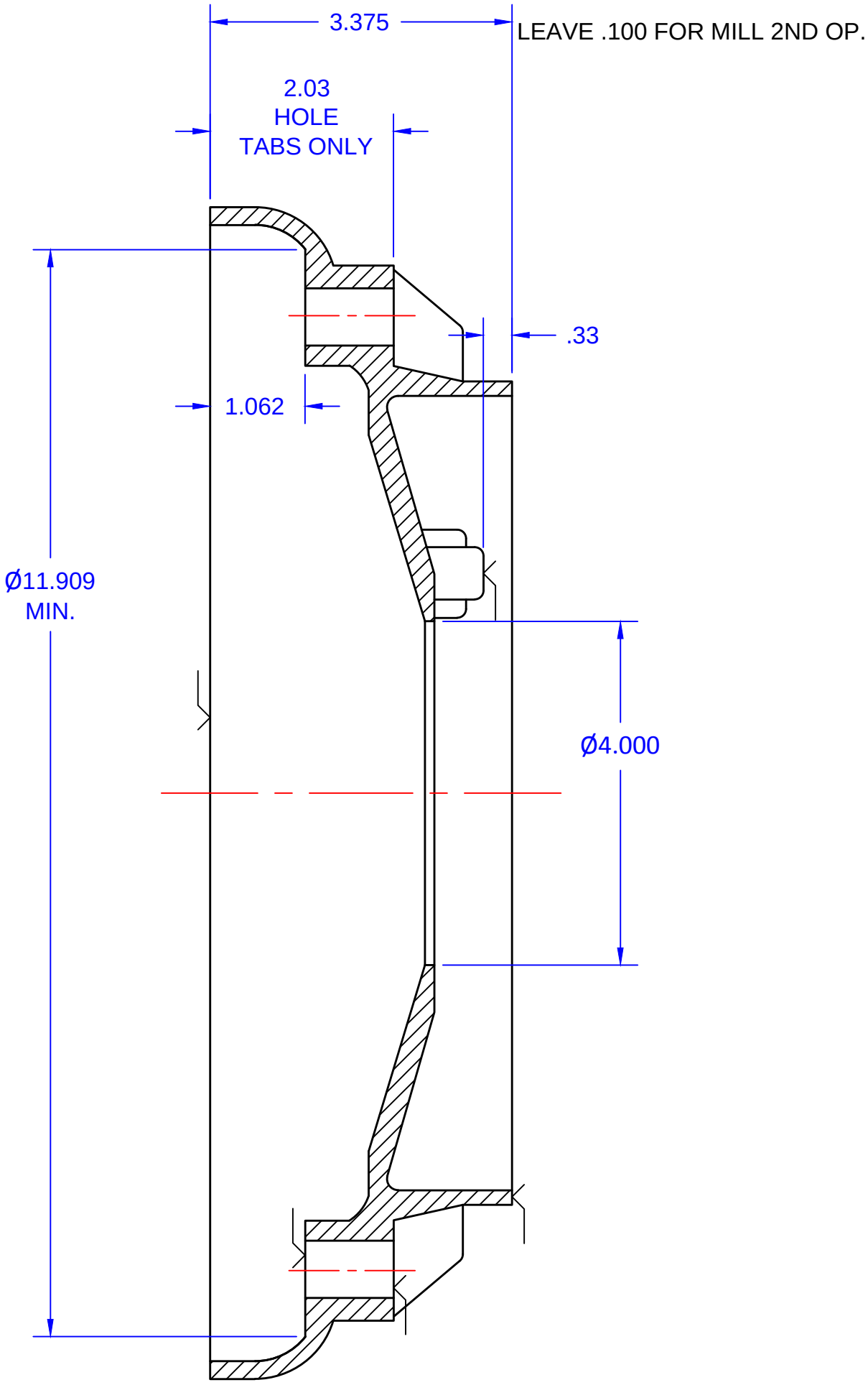
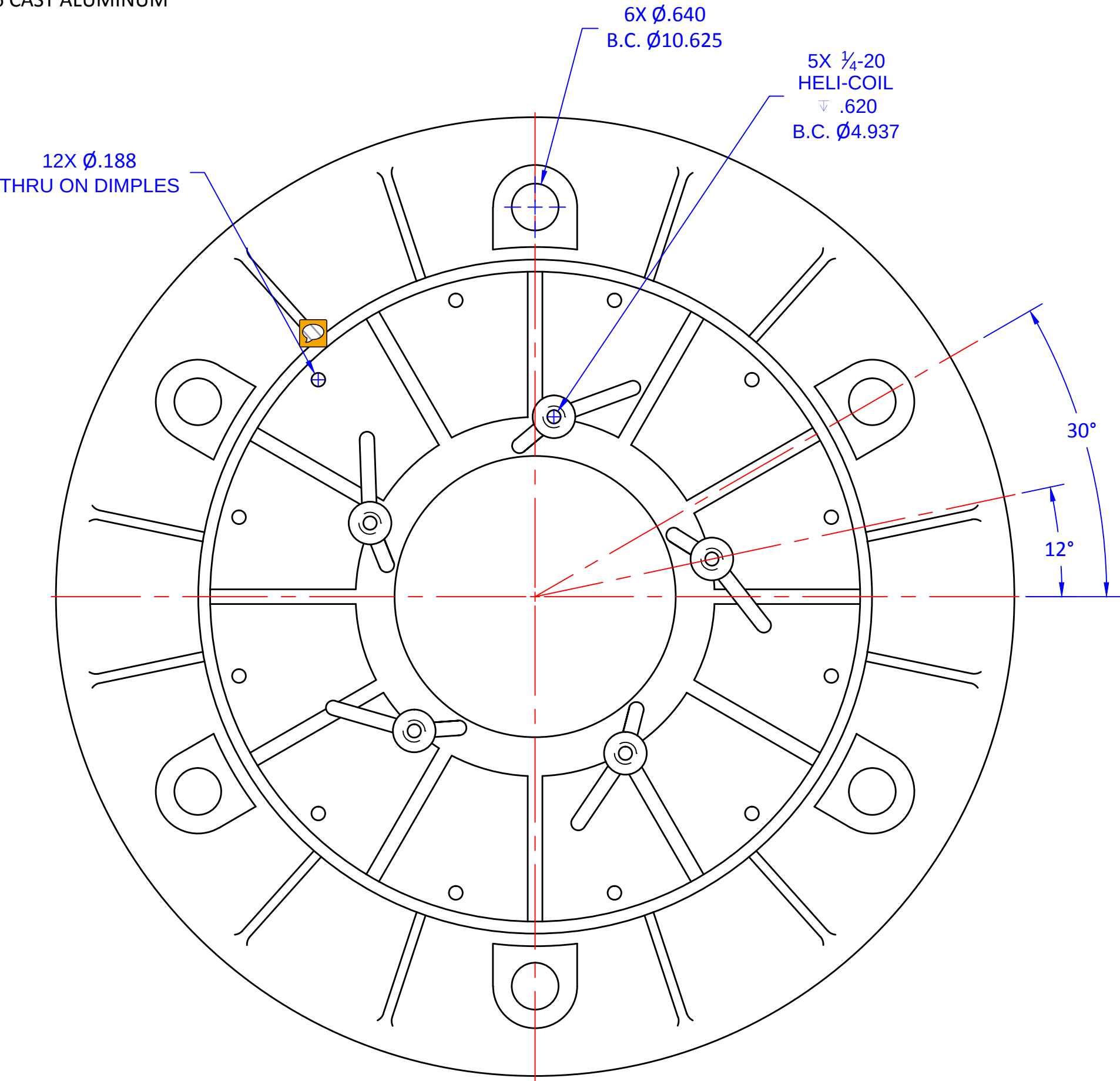
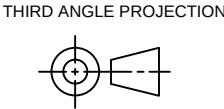


NOTES:

- 1. INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M-1994.
- 2. REMOVE ALL BURRS AND SHARP EDGES.
- 3. ALL FILLETS AND ROUNDS R.125 UNLESS OTHERWISE SPECIFIED.
- 4. DIMENSIONS APPLY BEFORE PLATING.
- 5. ALL DIMENSION AND TOL. ASSUMED AT 68°F
- 6. ENGRAVE PART # WHERE APPLICABLE
- 7. MATERIAL:356 CAST ALUMINUM



REVISION					
ZONE	REV	DESCRIPTION	DATE	APPROVED	PRG. UPDATE
	1	Ø4.000 UPDATED FROM Ø3.840	12-10-15		



UNLESS OTHERWISE SPECIFIED			DRAWN BY		DATE		PEAK MECHANICAL			
			MNJ		7-11-14					
MILLIMETERS			CHECKED				TITLE			
INCHES										
UNSPECIFIED TOLERANCES			DESIGN				13 H.P. DIFF. RING			
DECIMALS:			DESIGN				SIZE			
MM			ACTIVITY							
.X							DWG NO			
.XX									REV	
.XXX							13-52			
±.005									SCALE: NTS	
±.01							SHEET			
±.005										
ANGULAR										
FINISH										
±30'										
3.2µ m										
125µ in										